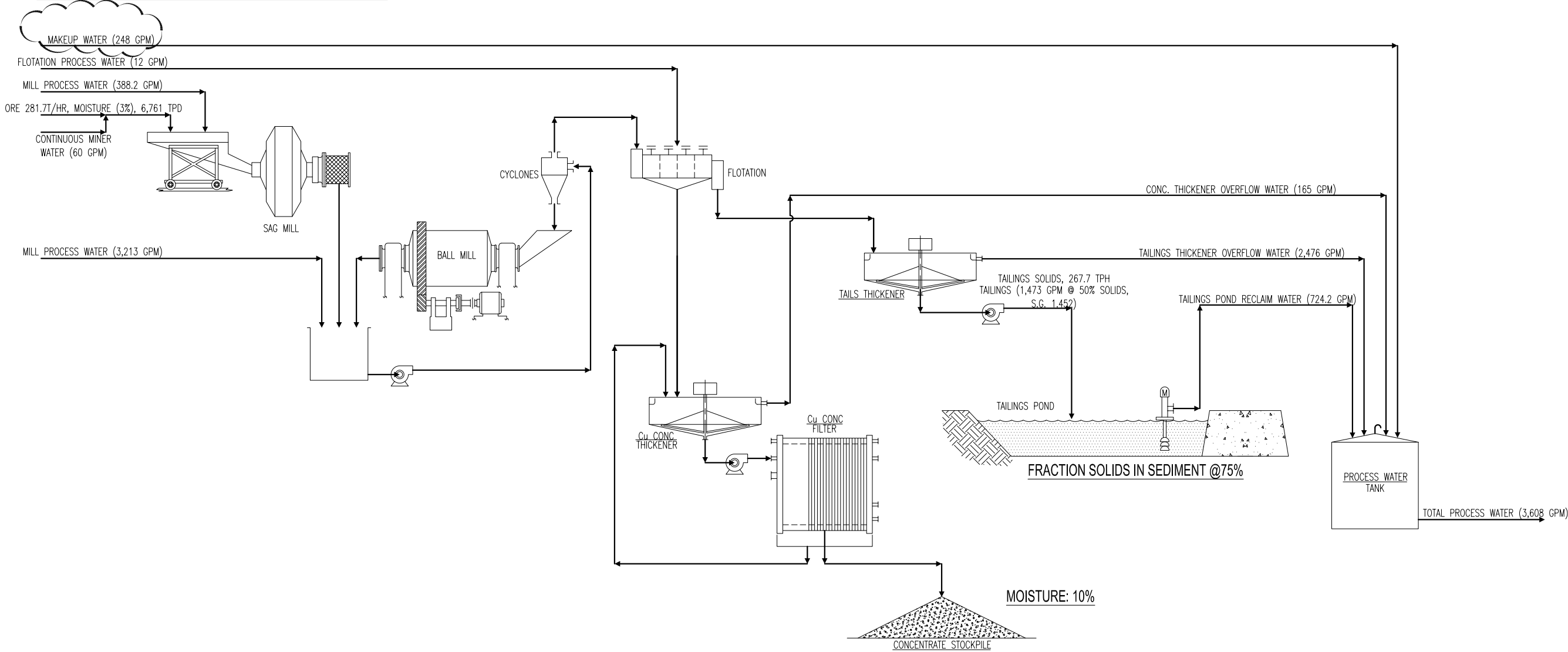


MAKEUP WATER SHOULD BE TAILINGS POND RECLAIM WATER IF POSSIBLE,  
OR FRESH WATER IF THERE IS NOT ENOUGH RECLAIM WATER.



MINE/MILL WATER BALANCE DIAGRAM  
ORVANA RESOURCES US CORP.  
COPPERWOOD PROJECT  
GOGEBIC COUNTY, MICHIGAN